

# THERMODYNE STEAM TRAP

# MODEL FP32 QuickTrap® STAINLESS STEEL

#### UNIVERSAL THERMODYNAMIC DISC TRAPS WITH THERMOSTATIC AIR VENTING

#### **Features**

Inline replaceable 2-bolt universal flange traps for steam mains, tracers and light process.

- 1. Two-bolt flange connector permits trap replacement in minutes without disturbing piping.
- 2. Universal flange allows trap to be positioned in the correct attitude, regardless of pipeline configuration.
- 3. Screen located in connector to provide protection while keeping trap module replacement costs low.
- 4. Air jacketing reduces cycling and extends life.
- 5. Quick thermostatic air venting with bimetal ring for fast start-up.
- 6. Lapped disc provides steam-tight seal without air binding.
- 7. Hardened stainless steel working surfaces.



## **Specifications**

Model		FP32				
Connection		Screwed	Socket Welded	Flanged		
Size		1/2", 3/4", 1"	½", ¾", 1" DN 15, 20, 25			
Maximum Operating Pressure (barg)	PMO	32				
Minimum Operating Pressure (barg)		0.25				
Maximum Operating Temperature (°C)	TMO	350				
Maximum Back Pressure		80% of Inlet Pressure				

PRESSURE SHELL DESIGN CONDITIONS (**NOT** OPERATING CONDITIONS): Maximum Allowable Pressure (barg) PMA: 32

Maximum Allowable Temperature (°C) TMA: 350

1 bar = 0.1 MPa



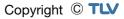
To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

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No.	Descript	Material*	DIN	ASTM/AISI
① <sup>T</sup>	Trap Body	Stainless Steel SUS420J2	1.4031	AISI420
2	Connector Body	Cast Stainl. Steel SCS13A	1.4312	A351 Gr. CF-8
3 <sup>r</sup>	Connector Flange	Carbon Steel A105	1.0460	A105
<b>4</b> ) <sup>T</sup>	Snap Ring	Carbon Steel SWRH57	1.0535	AISI1055
(5) <sup>MT</sup>	Outer Connector Gasket	Stainl. Stl. /Graphite SUS304	1.4301	AISI304
6 <sup>MT</sup>	Inner Connector Gasket	Stainl. Stl. /Graphite SUS304	1.4301	AISI304
⑦ <sup>T</sup>	Connector Bolt**	Alloy Steel A193 Gr. B7	1.7258	A193 Gr. B7
<b>®</b> т	Cover	Stainless Steel SUS420F2	1.4005	AISI420F
<b>9</b> <sup>т</sup>	Disc	Stainless Steel SUS420J2	1.4031	AISI420
10	Screen outer/inner	Stainless Steel SUS430/304	1.4016/4301	AISI 430/304
11 <sup>M</sup>	Screen Holder Gasket	Stainless Steel SUS316L	1.4404	AISI316L
12	Screen Holder	Stainless Steel SUS303	1.4305	AISI303
13 <sup>T</sup>	Air Vent Ring	Bimetal	_	_
(14) <sup>T</sup>	Disc Holder Ring	Stainless Steel SUS420F2	1.4028	AISI420F2
15 <sup>™</sup>	Nameplate	Stainless Steel SUS304	1.4301	AISI304
16 <sup>T</sup>	Air Jacket (Cap)	Stainless Steel SUS304	1.4301	AISI304
17)	Flange***	Cast Stainl. Steel/Stainless Steel SCS13A/SUS304	1.4312/4301	A351 Gr.CF8/ AISI304

<sup>2 1 6 5 4 3 1</sup> 

\* Equivalent materials \*\* Shown overleaf \*\*\* Shown overleaf, shape and material depend

on flange specifications
Replacement kits available: (M) maintenance parts, (T) Trap unit P32



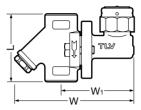


### **Consulting & Engineering Service**

#### **Dimensions**

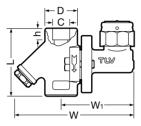
#### ● FP32

Screwed

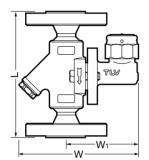


# ● FP32

Socket Welded



#### ● FP32 Flanged



#### FP32 Screwed\*

(mm)

Size	L	W	W <sub>1</sub>	1.5 1.8	
1½" 3¼"	80	143	87		
1″	96	166	91		

<sup>\*</sup> BSP DIN 2999, other standards available

#### FP32 Socket Welded\*

(mm)

DN	L	W	<b>W</b> 1	φD	φC	h	Weight (kg)
15	80	80 143	87	37	21.70	13	1.5
20					27.05		
25	96	166	91	44	33.80		1.8

<sup>\*</sup> ASME B16.11, other standards available

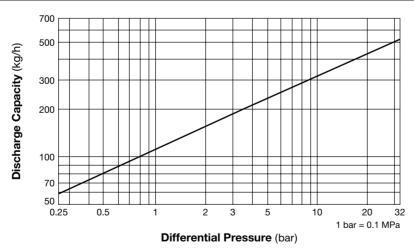
#### FP32 Flanged

(mm)

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	L						M/ 1 1 1#
DN	DIN 2501	ASME Class			W	W <sub>1</sub>	Weight* (kg)
	PN25/40	150RF	300RF	600RF			(119)
15	450	140	140	140			4.8
20	150	165	165	165	143	87	4.8
25	160	210	210	210			5.0

Other standards available, but length and weight may vary \* Weight is for DIN PN 25/40

# **Discharge Capacity**



- 1. Differential pressure is the difference between the inlet and outlet pressure of the trap.
- 2. Recommended safety factor: at least 2.

Manufacturer

Kakogawa, Japan is approved by LRQA Ltd. to ISO 9001/14001



